	sday, 8/21/2007 3:44:03 PM Johnston	Pro	ocess Sheet	SPLI	T-1		
Customer Job Number Estimate Number P.O. Number This Issue Prsht Rev. First Issue Previous Run Written By Checked & Appro Comment Additional Product	: NC : NA Type : 33546 ved By : Est: A 04:06.	: NIA : PURCHASED PARTS	Part Number Drawing Number Project Number Drawing Revision Material Due Date	: LOCKNUT  : D30153 : D3015 REV. B : N/A : B : N/A : 8/28/2007	Qty:	300 Um:	Each
Job Number:							
Seq. #:	Machine Or Operation:		Description:				
1.0	PG	PUF	RCHASING			-,1-	
	Material release note	ut with nylon insert klands P/N: PFS LNNC516 required	(50				
2.0	PFSLNNC516S1	Lock	c Nut				
Comm	ent: Qty.: - 1.0000 Each LOCKNUT	(s)/Unit Total: 300.00	00 Each(s)				
3.0	PACKAGING 1	PAC	KAGING RESOURCE #1				
Comm	Recieive & Inspect for Ensure Material Release	Transit Damage	CZ07/08	123 (2	(00)		
4.0	QC6		MENSIONAL CHECK			Son	4
5.0	PACKAGING 1		KAGING RESOURCE #1	5/3/ 	(X.75	V	
Comm	ent: PACKAGING RESOL Identify and Stock Location:	IRCE #1	2/1/31	(200)	3		
	The state of the state of	ζ,	177				

	Dart	Aer	OS	pace	Ltd
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W/O:		WORK ORDER C	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	34						
Part No	:	PAR #: Fault Category:	NCR: Yes	No DO	A: 5	Date: (	2/08/21

QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
NAME OF THE OWNER OWNER OF THE OWNER OWNE		Description of NC		Corrective Action Section E	}	Verification	A	Annanal
DATE STEP	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto

NOTE: Date & initial all entries

Date: User: Tuesday, 8/21/2007 3:44:03 PM

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 34197

Part Number: D30153

Job Number:



Seq. #:

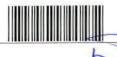
Machine Or Operation:

Description:

6.0

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 8/208/31

Dart	Aer	osp	ace	Ltd
- CII L	TOIL		acc	

Dan Ae	rospace	ELLO							
W/O:			٧	VORK ORDER CHANGE	S				
	PRO	CEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Ca	tegory:					
NCR:		V	VORK OR	DER NON-CONFORMAN			a:	_ Date: _	
		Description of NC		Corrective Action Section	В	V			79 2
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verific Section		Approval Chief Eng	Approval QC Inspector
		9							

NOTE: Date & initial all entries

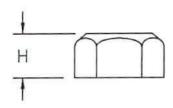




DESIGN	DRAWN BY	DART AEROSP HAWKESBURY, ONTAR	
CHECKED	APPROVED	DRAWING NO. D3015	REV. B SHEET 1 OF 1
DATE 03.07.1	5	TITLE LOCKNUT	SCALE NTS
A	01.05.03	NEW ISSUE	
В	03.07.15	ADD D3015-7	

## SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
		Н	
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1
			CODY
			SHOP COPY RETURN TO
			ENGINEERING

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	ANDS AC	KLANDS - G	RAINGE ST.	R INC.	ENV	R	ACKL	ANDS -	GRA	AINGER IN	C.				PA IN	CKING VOICE T	SLIP O FO	ONLY		
RAU	VGER. HA	WKESBURY 3) 632-2739		287	O Y E Z	E M	WINN	OX 2970 IPEG ME	3 R3	C 4B5					CKING		1		PAGE PAGE	NO
BILL TO	DART AEROSP/ 1270 ABERDEE HAWKESBURY K6A 1K7				À	Ò	S P H I D P I E T O À		BER ESBI	OSPACE L DEEN ST URY	TD O	N								
DU CLIENT CI	JST. NO. NO DE REFEREN	/	REF. NO.			N	O. DE LICENS			T. LIC. NO. NO.	DU CON		DIR, SHIP	DATE	DE LA COMMANI R DATE	IN/	TE DE L	A FACTUR ATE 08/23		7
172628 NDEUR LESPERSON	TERMES TERMS	NO	D.DE VERSEME NO. OF PMTS	S. M.	3.P.	DATE	DU PREMIER FIRST PAYMEN	6122 5		/00/0000 0	R-50	APP, DE C		APPLIQU APPL	08/23/200 E AU NO DE FAC Y TO INVOICE NO	TURE 1	AC/ J/SUB.	COPI	_	PS/GS
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